

Production log

Date:	Person:		Record-No.
Company:	Machine:		Condition:
Appropriate:	Spindle:	Power: kW	<input type="checkbox"/> Vertikal <input type="checkbox"/> Horizontal
Tensile strenght: N/mm ²	Hardness:	HB:	Coolant:
Material Code DIN:			Nr.
Part name:		Clamping:	

	1. Cut	l mm	2. Cut	l mm	3. Cut	l mm
Master Shank:						
Reduction:						
Extension:						
Boring Head:						
Insert Holder:						
Tool- length mm						
Minimum Length : mm						
Insert:						
Cutting Material:						
Manufacturer:						
Prebored- diameter mm						
Finished diameter: mm						
Surface quality: Rz Ra						
Spindle spin: n min-1						
Cutting Speed: Vc m/min						
Feedrate: fz mm/rev Vf mm/min						
Cutting Depth: ap mm						
Chipform:						
Time/Piece: tc min						
Livetime / Quantity: T min Stück						
Wear: VB mm						
Comment:						