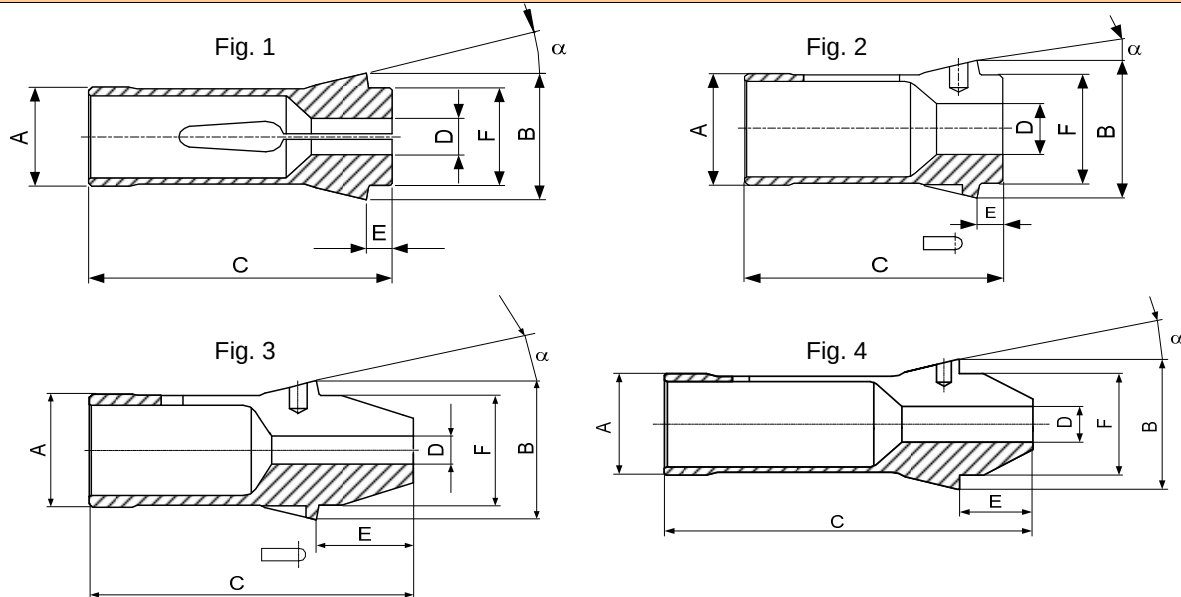


**SCHAUBLIN**
**F**

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**17.5**
**Pinces poussées - Druckspannzangen - Dead length collets**


| Type | Art.                          | A     | B  | C     | E    | F  | G | $\alpha$ | D min-max                                        | Fig. |
|------|-------------------------------|-------|----|-------|------|----|---|----------|--------------------------------------------------|------|
| F35  | <b>76-94</b>                  | 35    | 48 | 80    | 8    | 38 | - | 15°      | 1.0-30.0 2.0-21.0 2.0-26.0                       | 1    |
|      | <b>76-2010</b><br>22) & 29)   | 35    | 43 | 70    | 7    | 34 | - | 15°      | 14.0-30.0                                        | 2    |
|      | <b>76-2013</b><br>10) 76-2010 | 35    | 43 | 90    | 27   | 34 | - | 15°      | 2.00-27.7                                        | 3    |
| F37  | <b>76-740</b>                 | 37    | 47 | 92    | 10   | 40 | - | 16°      | 1.0-32.0 2.0-22.6 2.0-27.7                       | 1    |
|      | <b>76-2020</b><br>10) 76-740  | 37    | 47 | 107   | 25   | 40 | - | 16°      | 1.0-32.0 2.0-22.6 2.0-27.7<br>lisse-glatt-smooth | 4    |
| F38  | <b>76-72</b>                  | 38.08 | 49 | 107.5 | 9    | 38 | - | 15°      | 1.0-32.0 2.0-22.0 2.0-27.0                       | 1    |
|      | <b>76-2004</b><br>10) 76-72   | 38.08 | 49 | 123   | 24.5 | 38 | - | 15°      | 1.0-32.0 2.0-22.6 2.0-27.7<br>lisse-glatt-smooth | 4    |
| F42  | <b>76-99</b>                  | 42    | 55 | 94    | 9    | 42 | - | 15°      | 1.0-36.0 2.0-25.0 2.0-31.0                       | 1    |
| F48  | <b>76-81</b>                  | 48    | 60 | 94    | 9    | 50 | - | 15°      | 1.0-42.0 2.0-30.0 2.0-36.0                       | 1    |
|      | <b>76-2006</b><br>10) 76-81   | 48    | 60 | 113   | 28   | 50 | - | 15°      | 2.0-42.0 2.0-29.5 2.0-36.0<br>lisse-glatt-smooth | 4    |
|      | <b>76-2007</b><br>10) 76-81   | 48    | 60 | 94    | 9    | 50 | - | 15°      | 1.0-42.0 2.0-30.0 2.0-36.0                       | 2    |
|      | <b>76-2026</b><br>10) 76-81   | 48    | 60 | 113   | 28   | 50 | - | 15°      | 2.0-42.0 2.0-29.5 2.0-36.0<br>lisse-glatt-smooth | 3    |
| F66  | <b>76-359</b>                 | 66    | 84 | 110   | 9    | 73 | - | 15°      | 3.97-60.0 3.97-42.0 3.97-52.0                    | 1    |

Alésages standards (rond, carré, six-pans) selon liste de prix. Autres alésages sur demande.  
 Standardbohrungen (rund, vierkant, sechskant) gemäss Preisliste. Andere Bohrungen auf Anfrage.  
 Standard bores (round, square, hexagonal) according to price list. Other bores on request.

10) Article de base - Basisartikel - Basic item

22) Pour alésages en dessous de 14 mm - Für Bohrungen kleiner als 14 mm, voir - siehe 76-2013 -  
 For bores under 14 mm, see part number 76-2013

29) Article de remplacement pour 76-67- Ersatzartikel für 76-67 - Replacement article for 76-67